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PACKAGING SOLUTIONS





AMAZON PLASTICS PVT LTD SURVEY NO.107/2/2/1,VILLAGE-NAROLI, SILVASSA-396230

SPECIFICATION INDEX AM/QCD/1501 CODE:10L-A

PACK SPECIFICATION -10 LTR

CONTAINER	Product Code	10L-A-11000
	Product Type	Inner Lock
	Raw Matrial	PPCP
	Over Flow Capicity	11000 ML
	Maximum Filling Capacity	10 LTR
	Tare Weight	605 <u>+</u> 26GM
	Compression Strength	450 KGF (@ 10MM DEFLECTION)
	Drop Test Standard	Vertical on base -1.2m, Vertical on Lid 1.2m, Angular or
		base-1.2m,Horizontal-1.2m.
		Oil filled Packs are kept horizontally, vertically-upright
	Vibration Test Standard IS-7028	vertically upside-down position on vibration
	(Leakage Test)	tester,frequency,amplitude & duration of vibration ar
		120 CPM,25.4mm & 1 hr respectivery.
	Stacking	1+3
BODY	Colour	WHITE
	Height	265MM <u>+</u> 2 MM
	Weight	425GM <u>+</u> 15GM
	Top ID (Max)	254 MM <u>+</u> 2MM
	Top OD (Max)	280MM <u>+</u> 2MM
	Bottom OD	233MM <u>+</u> 2MM
	Wall Thickness (Min)	1.7MM <u>+</u> .002 MM
LID	Colour	WHITE
	Outer Diameter	276 MM <u>+</u> 1MM
	Height	33 MM <u>+</u> 1MM
	Weight (With Spout)	154 GM <u>+</u> 8GM
HANDLE	Weight	35GM <u>+</u> 3 GM
	Material	METAL (MS WITH POWER COATED)
COMMUNICATION	Process	SCREEN PRINTING
	Desing & Colour reference	AS PER APPROVED DESING & PMSM SHADE CARD
	Print area (Length X Height)	720MM X 170MM
	Tape Teast	AS PER IS 10840:1994,ANNER E
SCOPE		

^{**} In addition to the above specification, a successful filling line trial (filling / lid fitting) has to be completed at the filling station before any commercial delivery.



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Work:

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