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PACKAGING SOLUTIONS





AMAZON PLASTICS PVT LTD
SURVEY NO.107/2/2/1,VILLAGE-NAROLI,
SILVASSA-396230

SPECIFICATION
INDEX
AM/QCD/1501
CODE:15L-A

PACK SPECIFICATION -15 LTR

CONTAINER	Product Code	15L-A-17500
	Product Type	Inner Lock
	Raw Matrial	PPCP
	Over Flow Capacity	17500 ML
	Maximum Filling Capacity	15 LTR
	Tare Weight	855 + 25GM
	Compression Strength	500 KGF (@ 10MM DEFLECTION)
	Drop Test Standard	Vertical on base -1.2m,Vertical on Lid 1.2m,Angular on base-1.2m,Horizontal-1.2m.
	Vibration Test Standard IS-7028 (Leakage Test)	Oil filled Packs are kept horizontally,vertically-upright & vertically upside-down position on vibration tester,frequency,amplitude & duration of vibration are 120 CPM,25.4mm & 1 hr respectivery.
	Stacking	1+3
BODY	Colour	WHITE
	Height	320MM ± 2 MM
	Weight	600GM ± 14GM
	Top ID (Max)	282 MM ± 2MM
	Top OD (Max)	304MM ± 2MM
	Bottom OD	251MM ± 2MM
	Wall Thickness (Min)	1.6MM ± .002 MM
LID	Colour	WHITE
	Outer Diameter	301 MM ± 1MM
	Height	34 MM ± 1MM
	Weight (With Spout)	200 GM ± 8GM
HANDLE	Weight	55GM ± 3 GM
	Material	METAL (MS WITH POWER COATED)
COMMUNICATION	Process	SCREEN PRINTING
	Desing & Colour reference	AS PER APPROVED DESING & PMSM SHADE CARD
	Print area (Length X Height)	800MM X 200MM
	Tape Teast	AS PER IS 10840:1994,ANNER E
SCOPE		

**** In addition to the above specification,a successful filling line trial (filling / lid fitting) has to be completed at the filling station before any commercial delivery.**



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Get in touch now

Work :

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