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PACKAGING SOLUTIONS





AMAZON PLASTICS PVT LTD

SURVEY NO.107/2/2/1,VILLAGE-NAROLI,
SILVASSA-396230

SPECIFICATION
INDEX
AM/QCD/1501
CODE:1/ LTR 900 OIL

PACK SPECIFICATION - 1 LTR BLOW

	Product Code	1 LTR BLOW
CONTAINER	Product Type	CAN
	Raw Matrial	HDPE
	Over Flow Capicity	1200/ML
	Maximum Filling Capacity	1 LTR
	Tare Weight	70+_3 gram
	Compression Strength	3 KGF (@ 10MM DEFLECTION)
	Drop Test Standard	Vertical on base -1.2m, Vertical on Lid 1.2m, Angular of base-1.2m, Horizontal-1.2m.
	Vibration Test Standard IS-7028 (Leakage Test)	Oil filled Packs are kept horizontally, vertically-upright vertically upside-down position on vibration tester, frequency, amplitude & duration of vibration at 120 CPM, 25.4mm & 1 hr respectivery.
BODY	Stacking	1+5
	Colour	black
	Height	218 MM <u>+</u> 2MM
	Weight	63 GM <u>+</u> 2GM
	Top ID (Max)	MM <u>+</u> 1MM
	Top OD (Max)(mouth)	38 MM <u>+</u> 1MM
	Bottom OD	54 MM <u>+</u> 1MM
LID	Wall Thickness (Min)	0.9 MM <u>+</u> .002 MM
	Colour	black
	Outer Diameter	42 MM <u>+</u> 1MM
	Height	22 MM <u>+</u> 1MM
HANDLE	Weight/with wads	6 GM <u>+</u> 1GM
	Weight	NA
COMMUNICATION	Material	NA
	Process	Sticker
	Desing & Colour reference	AS PER APPROVED DESING & PMSM SHADE CARD
	Print area (Length X Height)	92 MM X 137MM
	Tape Teast	AS PER IS 10840:1994,ANNER E

^{**} In addition to the above specification, a successful filling line trial (filling / lid fitting) has to be completed at the filling station before any commercial delivery.



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Work:

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