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PACKAGING SOLUTIONS





AMAZON PLASTICS PVT LTD
SURVEY NO.107/2/2/1,VILLAGE-NAROLI,
SILVASSA-396230

SPECIFICATION
INDEX
AM/QCD/1501
CODE:20 L -A

PACK SPECIFICATION -20 LTR

CONTAINER	Product Code	20L-A-22500
	Product Type	Inner Lock
	Raw Material	PPCP
	Over Flow Capacity	22500 ML
	Maximum Filling Capacity	20 LTR
	Tare Weight	1035GM \pm 30GM
	Compression Strength	550 KGF (@ 10MM DEFLECTION)
	Drop Test Standard	Vertical on base -1.2m,Vertical on Lid 1.2m,Angular on base-1.2m,Horizontal-1.2m.
	Vibration Test Standard IS-7028 (Leakage Test)	Oil filled Packs are kept horizontally,vertically-upright & vertically upside-down position on vibration tester,frequency,amplitude & duration of vibration are 120 CPM,25.4mm & 1 hr respectiverly.
	Stacking	1+3
BODY	Colour	WHITE
	Height	380MM \pm 3MM
	Weight	759GM \pm 17 GM
	Top ID (Max)	291 MM \pm 2MM
	Top OD (Max)	325MM \pm 2MM
	Bottom OD	266MM \pm 2MM
	Wall Thickness (Min)	1.9MM \pm .002 MM
LID	Colour	WHITE
	Outer Diameter	315 MM \pm 1MM
	Height	34 MM \pm 1MM
	Weight (With Spout)	224GM \pm 8GM
HANDLE	Weight	52GM \pm 5 GM
	Material	METAL (MS WITH POWER COATED)
COMMUNICATION	Process	SCREEN PRINTING
	Desing & Colour reference	AS PER APPROVED DESING & PMSM SHADE CARD
	Print area (Length X Height)	835MM X 260MM
	Tape Teast	AS PER IS 10840:1994,ANNER E
SCOPE		

**** In addition to the above specification,a successful filling line trial (filling / lid fitting) has to be completed at the filling station before any commercial delivery.**



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Get in touch now

Work :

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