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PACKAGING SOLUTIONS





AMAZON PLASTICS PVT LTD SURVEY NO.107/2/2/1,VILLAGE-NAROLI, SILVASSA-396230

SPECIFICATION INDEX AM/QCD/1501 CODE:7.5 L-A

PACK SPECIFICATION - 7.5 LTR		
	Product Code	7.50L-A-8500
CONTAINER	Product Type	Inner Lock
	Raw Matrial	РРСР
	Over Flow Capicity	8000 ML
	Maximum Filling Capacity	7.5 LTR
	Tare Weight	473 <u>+</u> 22GM
	Compression Strength	400 KGF (@ 10MM DEFLECTION)
	Drop Test Standard	Vertical on base -1.2m,Vertical on Lid 1.2m,Angular o base-1.2m,Horizontal-1.2m.
	Vibration Test Standard IS-7028 (Leakage Test)	Oil filled Packs are kept horizontally,vertically-upright vertically upside-down position on vibration tester,frequency,amplitude & duration of vibration ar 120 CPM,25.4mm & 1 hr respectivery.
	Stacking	1+3
BODY	Colour	WHITE
	Height	265MM <u>+</u> 2MM
	Weight	329 GM <u>+</u> 12GM
	Top ID (Max)	220 MM <u>+</u> 2MM
	Top OD (Max)	246MM <u>+</u> 2MM
	Bottom OD	200MM <u>+</u> 2MM
	Wall Thickness (Min)	1.5MM <u>+</u> .002 MM
LID	Colour	WHITE
	Outer Diameter	243 MM <u>+</u> 1MM
	Height	28 MM <u>+</u> 1MM
	Weight (With Spout)	123 GM <u>+</u> 7GM
HANDLE	Weight	28 GM <u>+</u> 3 GM
	Material	METAL (MS WITH POWER COATED)
COMMUNICATION	Process	SCREEN PRINTING
	Desing & Colour reference	AS PER APPROVED DESING & PMSM SHADE CARD
	Print area (Length X Height)	665MM X 160MM
	Tape Teast	AS PER IS 10840:1994,ANNER E
SCOPE		

the filling station before any commercial delivery.



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Work:

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