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PACKAGING SOLUTIONS





AMAZON PLASTICS PVT LTD SURVEY NO.107/2/2/1,VILLAGE-NAROLI, SILVASSA-396230

SPECIFICATION
INDEX
AM/QCD/1501
CODE-20 KG -20

PACK SPECIFICATION - 20 KG

CONTAINER	Product Code	20 KG-20
	Product Type	OUTER LOCK
	Raw Matrial	PPCP
	Over Flow Capicity	17000 ml
	Maximum Filling Capacity	20 Kg
	Tare Weight	765 <u>+</u> 25GM
	Compression Strength	500 KGF (@ 10MM DEFLECTION)
	Book Tool Glood and	Vertical on base -1.2m, Vertical on Lid 1.2m, Angular or
	Drop Test Standard	base-1.2m,Horizontal-1.2m.
		Oil filled Packs are kept horizontally, vertically-upright
	Vibration Test Standard IS-7028	vertically upside-down position on vibration
	(Leakage Test)	tester, frequency, amplitude & duration of vibration are
		120 CPM,25.4mm & 1 hr respectivery.
	Stacking	1+4
BODY	Colour	WHITE
	Height	281MM <u>+</u> 2MM
	Weight	510GM <u>+</u> 14GM
	Top ID (Max)	285 MM <u>+</u> 2MM
	Top OD (Max)	315MM <u>+</u> 2MM
	Bottom OD	260MM <u>+</u> 2MM
	Wall Thickness (Min)	1.6MM <u>+</u> .002 MM
LID	Colour	WHITE
	Outer Diameter	318 MM <u>+ 2</u> MM
	Height	29 MM <u>+</u> 1MM
	Weight (CCD CAP)	200 GM+ 8GM
HANDLE	Weight	55GM+ 3GM
	Material	MS
COMMUNICATION	Process	SCREEN PRINTING/HTL
	Desing & Colour reference	AS PER APPROVED DESING & PMSM SHADE CARD
	Print area (Length X Height)	815MM X 190MM
	Tape Teast	AS PER IS 10840:1994,ANNER E
SCOPE		

^{**} In addition to the above specification, a successful filling line trial (filling / lid fitting) has to be completed at the filling station before any commercial delivery.



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Work:

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