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PACKAGING SOLUTIONS





AMAZON PLASTICS PVT LTD
SURVEY NO.107/2/2/1,VILLAGE-NAROLI,
SILVASSA-396230

SPECIFICATION
INDEX
AM/QCD/
CODE: 25 LTR

PACK SPECIFICATION - 25 LTR HD OUTER LOCK

CONTAINER	Product Code	25 LTR
	Product Type	OUTER LOCK
	Raw Matrial	HDPE
	Over Flow Capacity	25 LTR
	Maximum Filling Capacity	25 LTR
	Tare Weight	1453.5 +_ 2 GM
	Compression Strength	0 KGF (@ 10MM DEFLECTION)
	Drop Test Standard	Vertical on base -1.2m,Vertical on Lid 1.2m,Angular on base-1.2m,Horizontal-1.2m.
	Vibration Test Standard IS-7028 (Leakage Test)	Oil filled Packs are kept horizontally,vertically-upright & vertically upside-down position on vibration tester,frequency,amplitude & duration of vibration are 120 CPM,25.4mm & 1 hr respectiverly.
Stacking	1+4	
BODY	Colour	WHITE
	Height	464 MM+_ 2 MM
	Weight	1080 GM +_ 1 GM
	Top ID (Max)	287 MM ± 1MM
	Top OD (Max)	300.5MM ± 1MM
	Bottom OD	247 MM ± 1MM
	Wall Thickness (Min)	1.5 MM ±.002 MM
LID	Colour	WHITE
	Outer Diameter	285 MM +_ 2MM
	Height	35 MM± 1MM
	Weight	333 GM± 1GM
HANDLE	Weight	40.5+_ 1 GM
	Material	MS
COMMUNICATION	Process	SCREEN PRINTING/HTL
	Desing & Colour reference	AS PER APPROVED DESING & PMSM SHADE CARD
	Print area (Length X Height)	800 MM X 300 MM
	Tape Teast	AS PER IS 10840:1994,ANNNER E
SCOPE		

**** In addition to the above specification,a successful filling line trial (filling / lid fitting) has to be completed at the filling station before any commercial delivery.**



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Get in touch now

Work :

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