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PACKAGING SOLUTIONS





AMAZON PLASTICS PVT LTD

SURVEY NO.107/2/2/1,VILLAGE-NAROLI, SILVASSA-396230

SPECIFICATION INDEX AM/QCD/1501 CODE:AP03700

PACK SPECIFICATION - 4KG / 5KG

CONTAINER	Product Code	AP3700C
	Product Type	OUTER LOCK
	Raw Matrial	PPCP
	Over Flow Capicity	3700 ml
	Maximum Filling Capacity	5 KG
	Tare Weight	197 <u>+</u> 7GM
	Compression Strength	0 KGF (@ 10MM DEFLECTION)
	Drop Test Standard	Vertical on base -1.2m, Vertical on Lid 1.2m, Angular on base-1.2m, Horizontal-1.2m.
	Vibration Test Standard IS-7028 (Leakage Test)	Oil filled Packs are kept horizontally, vertically-upright & vertically upside-down position on vibration tester, frequency, amplitude & duration of vibration are 120 CPM, 25.4 mm & 1 hr respectivery.
BODY	Stacking	1+3
	Colour	WHITE
	Height	181MM <u>+</u> 2MM
	Weight	144GM <u>+</u> 4GM
	Top ID (Max)	183 MM <u>+</u> 1MM
	Top OD (Max)	200MM <u>+</u> 1MM
	Bottom OD	165MM <u>+</u> 1MM
LID	Wall Thickness (Min)	1.2MM <u>+</u> .002 MM
	Colour	WHITE
	Outer Diameter	199 MM <u>+</u> 1MM
	Height	22 MM <u>+</u> 1MM
HANDLE	Weight	45 GM+ 2GM
	Weight	8GM+ 1GM
HANDLL	Material	PLASTICS
COMMUNICATION	Process	SCREEN PRINTING/HTL
	Desing & Colour reference	AS PER APPROVED DESING & PMSM SHADE CARD
	Print area (Length X Height)	530MM X 110MM
	Tape Teast	AS PER IS 10840:1994,ANNER E
SCOPE		

^{**} In addition to the above specification, a successful filling line trial (filling / lid fitting) has to be completed at the filling station before any commercial delivery.



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Work:

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