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# PACKAGING SOLUTIONS





### **AMAZON PLASTICS PVT LTD**

SURVEY NO.107/2/2/1,VILLAGE-NAROLI, SILVASSA-396230

SPECIFICATION INDEX
AM/QCD/

CODE: 4100c-18

## PACK SPECIFICATION - 4100c ( 5 KG) OUTER LOCK

		,
CONTAINER	Product Code	4100c
	Product Type	OUTER LOCK
	Raw Matrial	PPCP
	Over Flow Capicity	4100c
	Maximum Filling Capacity	5 kg
	Tare Weight	255 +_2 GM
	Compression Strength	0 KGF (@ 10MM DEFLECTION)
	Drop Test Standard	Vertical on base -1.2m, Vertical on Lid 1.2m, Angular on base-
	Vibration Test Standard IS- 7028 (Leakage Test)	Oil filled Packs are kept horizontally, vertically-upright & vertically upside-down position on vibration tester, frequency, amplitude & duration of vibration are 120 CPM, 25.4mm & 1 hr respectivery.
	Stacking	1+4
BODY	Colour	WHITE
	Height	189MM +_ 2 MM
	Weight	187GM +_ 1 GM
	Top ID (Max)	181MM <u>+</u> 1MM
	Top OD (Max)	196MM <u>+</u> 1MM
	Bottom OD	158 MM <u>+</u> 1MM
	Wall Thickness (Min)	1.2MM <u>+</u> .002 MM
LID	Colour	WHITE
	Outer Diameter	165MM <u>+ 2</u> MM
	Height	24MM <u>+</u> 1MM
	Weight	68 GM <u>+</u> 1GM
HANDLE	Weight	14.8+_1 GM
	Material	MS
COMMUNICATION	Process	SCREEN PRINTING/HTL
	Desing & Colour reference	AS PER APPROVED DESING & PMSM SHADE CARD
	Print area (Length X Height)	315MM X 95MM
	Tape Teast	AS PER IS 10840:1994,ANNER E
SCOPE		

<sup>\*\*</sup> In addition to the above specification, a successful filling line trial (filling / lid fitting ) has to be completed at the filling station before any commercial delivery.



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## Get in touch now

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