



AMAZON
PLASTICS PVT LTD

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PACKAGING SOLUTIONS





AMAZON PLASTICS PVT LTD
SURVEY NO.107/2/2/1,VILLAGE-NAROLI,
SILVASSA-396230

SPECIFICATION
INDEX
AM/QCD/1501
CODE:4.L-03

PACK SPECIFICATION - 4 LTR

CONTAINER	Product Code	AP04800C
	Product Type	OUTER LOCK
	Raw Matrial	PPCP
	Over Flow Capacity	4800 ml
	Maximum Filling Capacity	4 LTR
	Tare Weight	247 ± 8GM
	Compression Strength	150 KGF (@ 10MM DEFLECTION)
	Drop Test Standard	Vertical on base -1.2m,Vertical on Lid 1.2m,Angular on base-1.2m,Horizontal-1.2m.
	Vibration Test Standard IS-7028 (Leakage Test)	Oil filled Packs are kept horizontally,vertically-upright & vertically upside-down position on vibration tester,frequency,amplitude & duration of vibration are 120 CPM,25.4mm & 1 hr respectivery.
Stacking	1+4	
BODY	Colour	WHITE
	Height	197MM ± 2MM
	Weight	185GM ± 5GM
	Top ID (Max)	180 MM ± 2MM
	Top OD (Max)	193MM ± 2MM
	Bottom OD	179MM ± 2MM
	Wall Thickness (Min)	1.MM ±.002 MM
LID	Colour	WHITE
	Outer Diameter	190 MM ± 2MM
	Height	12 MM± 1MM
	Weight	55 GRAM+ 2GM
HANDLE	Weight	7GM+ 1GM
	Material	PLASTICS
COMMUNICATION	Process	SCREEN PRINTING/HTL
	Desing & Colour reference	AS PER APPROVED DESING & PMSM SHADE CARD
	Print area (Length X Height)	485MM X 130MM
	Tape Teast	AS PER IS 10840:1994,ANNER E
SCOPE		

**** In addition to the above specification,a successful filling line trial (filling / lid fitting) has to be completed at the filling station before any commercial delivery.**



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Get in touch now

Work :

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