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AMAZON PLASTICS PVT LTD SURVEY NO.107/2/2/1,VILLAGE-NAROLI, SILVASSA-396230

SPECIFICATION INDEX AM/QCD/1501 CODE:AP01300

PACK SPECIFICATION - 1 KG GREASE OUTER LOCK

CONTAINER	Product Code	1 KG AP00800C
	Product Type	OUTER LOCK
	Raw Matrial	PPCP
	Over Flow Capicity	0.000
	Maximum Filling Capacity	1 KG
	Tare Weight	69 <u>+</u> 4GM
	Compression Strength	0 KGF (@ 10MM DEFLECTION)
	Drop Test Standard	Vertical on base -1.2m, Vertical on Lid 1.2m, Angular o base-1.2m, Horizontal-1.2m.
	Vibration Test Standard IS-7028 (Leakage Test)	Oil filled Packs are kept horizontally, vertically-upright vertically upside-down position on vibration tester, frequency, amplitude & duration of vibration at 120 CPM, 25.4mm & 1 hr respectivery.
	Stacking	1+4
BODY	Colour	WHITE
	Height	140MM <u>+</u> 2MM
	Weight	51GM <u>+</u> 2GM
	Top ID (Max)	117.5 MM <u>+</u> 1MM
	Top OD (Max)	129MM <u>+</u> 1MM
	Bottom OD	104.5MM <u>+</u> 1MM
	Wall Thickness (Min)	1.1MM <u>+</u> .002 MM
LID	Colour	WHITE
	Outer Diameter	118 MM <u>+</u> 1MM
	Height	15.5 MM <u>+</u> 1MM
	Weight	18 GM <u>+</u> 2GM
HANDLE	Weight	NA
	Material	NA
COMMUNICATION	Process	SCREEN PRINTING/HTL
	Desing & Colour reference	AS PER APPROVED DESING & PMSM SHADE CARD
	Print area (Length X Height)	315MM X 95MM
	Tape Teast	AS PER IS 10840:1994,ANNER E
SCOPE		
In addition to the above	specification a successful filling line t	trial (filling / lid fitting) has to be completed at

^{**} In addition to the above specification, a successful filling line trial (filling / lid fitting) has to be completed at the filling station before any commercial delivery.



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Work:

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