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AMAZON PLASTICS PVT LTD

SURVEY NO.107/2/2/1,VILLAGE-NAROLI, SILVASSA-396230

SPECIFICATION INDEX
AM/QCD/

CODE: 600 ML

PACK SPECIFICATION - 600ML OUTER LOCK

| | Product Code | 600 ML |
|---------------|---------------------------------|--|
| CONTAINER | Product Type | OUTER LOCK |
| | Raw Matrial | PP |
| | Over Flow Capicity | 600 ML |
| | Maximum Filling Capacity | 500 GRAM |
| | Tare Weight | 38+_2 GM |
| | Compression Strength | 0 KGF (@ 10MM DEFLECTION) |
| | Duran Tark Chanda ad | Vertical on base -1.2m, Vertical on Lid 1.2m, Angular on |
| | Drop Test Standard | base-1.2m,Horizontal-1.2m. |
| | | |
| | | Oil filled Packs are kept horizontally, vertically-upright & |
| | Vibration Test Standard IS-7028 | vertically upside-down position on vibration |
| | (Leakage Test) | tester,frequency,amplitude & duration of vibration are |
| | | 120 CPM,25.4mm & 1 hr respectivery. |
| BODY | Stacking | 1+4 |
| | Colour | WHITE |
| | Height | 60 MM +_ 2 MM |
| | Weight | 23 GM +_ 1 GM |
| | Top ID (Max) | 118MM <u>+</u> 1MM |
| | Top OD (Max) | 128MM <u>+</u> 1MM |
| | Bottom OD | 110MM <u>+</u> 1MM |
| LID | Wall Thickness (Min) | 1.MM <u>+</u> .002 MM |
| | Colour | NATURAL |
| | Outer Diameter | 116MM <u>+</u> 1MM |
| | Height | 10 MM <u>+</u> 1MM |
| | Weight | 15 GM <u>+</u> 1GM |
| | Weight | NA |
| HANDLE | Material | NA |
| COMMUNICATION | Process | SCREEN PRINTING/HTL |
| | Desing & Colour reference | AS PER APPROVED DESING & PMSM SHADE CARD |
| | Print area (Length X Height) | 315MM X 95MM |
| | Tape Teast | AS PER IS 10840:1994,ANNER E |
| SCOPE | | |
| | | |

^{**} In addition to the above specification, a successful filling line trial (filling / lid fitting) has to be completed at the filling station before any commercial delivery.



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Work:

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